

RHODORSIL[®] TCS 7513 A & B

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TECHNICAL DATA SHEET
Cancels and replaces

Description

RHODORSIL TCS 7513 A & B is a two-component heat curing liquid silicone elastomer which cures by a polyaddition reaction. All products from the **Textile Coating System** product line are specially engineered for textile coating applications.

Advantages

- High bond strength without primer on textiles from different origins.
- Very low viscosity.
- High levels of penetration and encapsulation of the fibers.
- Long bath life at room temperature.
- Solventless.

Applications

- Textile coating and impregnation on various substrates such as polyester, polyamide, glass fiber..., for good penetration and low add-on weights.
- This silicone elastomer can be processed through knife coating, transfer coating, dip-coating...

Properties

1. Before mixing

| | RHODORSIL TCS 7513 A | RHODORSIL TCS 7513 B |
|------------------------|---------------------------------|---------------------------------|
| Appearance | Viscous liquid | Viscous liquid |
| Colour | Transparent | Transparent |
| Specific gravity at RT | 1.0 | 1.0 |
| Viscosity at RT, mPa.s | 2,500 | 3,500 |

(Measured with Brookfield viscosimeter, needle n° 6, speed 5rpm)

2. Mixing the two components

RHODORSIL TCS 7513 A100 parts
RHODORSIL TCS 7513 B Catalyst.....10 parts
Pot life of mixture at RT , h, approx.16
Viscosity of the mix at RT, mPa.s2 500
Curing time at 150 °C , min, approx.1

3. Mechanical properties of the cured material

(measured after cross-linking 10 min at 150 °C + 30 min at 23 °C)

Hardness, Shore A, approx.....30
Tensile strength, MPa, approx.4
Elongation at break, % , approx.150

Properties**4. Application properties of the coated textile**

(coating of 25 g/m² on 470 dtex polyamide 6,6, 18/18)

Flex abrasion resistance (ISO 5981A), cycles> 500
Tear strength, (tongue ASTM D 2261), N (approx.).....> 300
Flame resistance (FMVSS 302), mm/min, approx50

Processing

- To ensure a uniform mix, the components should be thoroughly stirred prior to use.
 - Adhesion depends on the curing conditions. A preliminary test is recommended to determine optimum cure conditions.
 - In case of hand mixing, deair the mix under vacuum 3-5 kPa before use.
 - Curing inhibition may occur in contact with certain materials containing **tin salts**, **amines** or **sulphur**. A preliminary test is recommended.
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Packaging

RHODORSIL TCS 7513 A can be delivered in 200 kg drums.
RHODORSIL TCS 7513 B can be delivered in 20 kg drums.

Storage and shelf life

For its shelf life, please refer to the expiry date (best before « month-year ») marked on the packaging.
To preserve all the properties of **RHODORSIL TCS 7513 A & B**, the following conditions must be observed:

- The original closed packs must be kept at a temperature between - 20°C and + 30°C.
- The product must be used as soon as the packs are opened.

Safety

Consult the Safety Data Sheet of **RHODORSIL TCS 7513 A & B**.

Warning to users

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